



## WATER-BASED FLEXO METALLIC INK

Our WATER-BASED FLEXO METALLIC INKS for Paper are environmentally-friendly Inks and obtaining best printing effect with high and clean Metallic Shine.

### Features :

- ✧ Obtained best printing effect with high and clean Metallic Shine.
- ✧ Environmentally-friendly Inks because organic solvent content is under 1%.
- ✧ Good ink stability on press  
In case that the ink viscosity increases, it is necessary to lower the viscosity by using solvent.
- ✧ Easy to clean roller and plate by solvent.

### General Recommendations :

- ✧ Recommended Anilox Roller : 150~200LPI (for solid printing)
- ✧ Do not recommend high speed printing.
- ✧ Recommendable Drying Method : Warm breeze with around 50°C。
- ✧ Drying Time : About 60 seconds at 25°C  
About 20 seconds at 50°C
- ✧ Ink Adjustment : Available to dilute by Solvent (water: IPA=1:1)